



UV DLP High Tensile

SPECS



FEATURES

Photocentric's range of High Tensile UV DLP photopolymers are ideal for making objects where you want a hard object with high tensile strength. Objects cannot be bent or compressed easily. They exhibit very high tensile shear properties and limited elongation. UV DLP High Tensile provides excellent imaging in your desktop DLP printer. You will experience the benefits of fast exposure times and a wide exposure latitude, allowing you to hold the finest details your machine can provide. The solid material is strong, durable, and long lasting provided it is stored in dry conditions away from strong UV light.

PROCESSING INSTRUCTIONS

Follow the procedures laid out in your 3D DLP printer user manual. Polymer should be poured into the tray away from direct sunlight. Polymer can be reused but should be poured through a filter to remove solid lumps. Keep hood on at all times. Liquid polymer is soluble in water and soap. After making cleaned objects surface tack can be removed by leaving under water in UV for 20 minutes or longer. If any surface tack persists you can remove it by wiping the parts with IPA.

DATA

Viscosity (At 25°C Brookfield spindle 3)	510 cPs
Hardness (After post exposure)	80 Shore D
Tensile strength ASTM D638 (After post exposure)	65 MPa
Tensile strength ASTM D638 (Before post exposure)	22 MPa
Youngs modulus ASTM D638 (After post exposure, 1h UV)	2610 MPa
Flexural modulus ASTM D792 (After post exposure)	1910 MPa
Elongation at break ASTM D638	6%
Heat deflection temp ASTM D648	63°C
Storage	10<t>50°C
Density	1.16 g/cm ³

AVAILABLE COLOURS

Grey

Other colours available on request

Available in 1kg bottles with non-drip cap.