



## Somos® ProtoTherm 12120

A fast-building stereolithography material specifically designed to deliver high temperature resistance with exceptional surface finishing

### Product Description

Somos® ProtoTherm 12120 stereolithography material is the perfect solution for applications requiring resistance to heat and humidity.

Somos® ProtoTherm 12120 excels at producing highly detailed, extremely accurate parts. The material is dimensionally stable when exposed to heat and humidity making it a good candidate for high temperature fluid flow analysis, functional prototypes, and limited run, non-critical end-use parts such as wiring harnesses and support connectors in electronic devices.

### Key Benefits

- Extremely Precise Accuracy for Small Details
- Resistant to Heat up to 250°F (121°C)
- Stable in High Humidity Environments

### Ideal Applications

- High-Temperature Fluid Flow Analysis
- Functional Prototypes Requiring Heat and Humidity Resistance
- High-Detail Parts
- Low Volume Connectors and Harnesses for Electronics



# Somos® ProtoTherm 12120 Technical Data

Liquid Properties		Optical Properties		
Appearance	Red	E <sub>c</sub>	11.8 mJ/cm <sup>2</sup>	[critical exposure]
Viscosity	~550 cps @ 30°C	D <sub>p</sub>	6.0 mils	[slope of cure-depth vs. ln (E) curve]
Density	~1.15 g/cm <sup>3</sup> @ 25°C	E <sub>10</sub>	63 mJ/cm <sup>2</sup>	[exposure that gives 0.254 mm (.010 inch) thickness]

Mechanical Properties		UV Postcure		Thermal Postcure	
ASTM Method	Property Description	Metric	Imperial	Metric	Imperial
D638M	Tensile Strength at Break	70.2 MPa	10.2 ksi	77.0 MPa	11.2 ksi
D638M	Elongation at Break	4.0%		4.5%	
D638M	Tensile Modulus	3,520 MPa	511 ksi	3,250 MPa	471 ksi
D790M	Flexural Strength	109 MPa	15.8 ksi	103 MPa	15 ksi
D2240	Flexural Modulus	3,320 MPa	482 ksi	3,060 MPa	444 ksi
D256A	Izod Impact (Notched)	12 J/m	0.22 ft-lb/in	17 J/m	0.32 ft-lb/in
D2240	Hardness (Shore D)	85		87	
D570-98	Water Absorption	0.37%		0.24%	

Thermal/Electrical Properties		UV Postcure		Thermal Postcure	
ASTM Method	Property Description	Metric	Imperial	Metric	Imperial
E831-05	C.T.E. -40 - 0°C (-40 - 32°F)	58.1 µm/m°C	32 µin/in°F	56.7 µm/m°C	32 µin/in°F
E831-05	C.T.E. 0 - 50°C (32 - 122°F)	80.7 µm/m°C	45 µin/in°F	66.3 µm/m°C	37 µin/in°F
E831-05	C.T.E. 50 - 100°C (122 - 212°F)	111.4 µm/m°C	62 µin/in°F	92.7 µm/m°C	52 µin/in°F
E831-05	C.T.E. 100 - 150°C (212 - 302°F)	136.1 µm/m°C	76 µin/in°F	158.7 µm/m°C	88 µin/in°F
D150-98	Dielectric Constant 60 Hz	4.14		3.89	
D150-98	Dielectric Constant 1 KHz	4.04		3.84	
D150-98	Dielectric Constant 1 MHz	3.81		3.53	
D149-97A	Dielectric Strength	15.5 kV/mm	393 V/mil	16.4 kV/mm	417 V/mil
E1545-00	T <sub>g</sub>	74°C	165°F	111°C	232°F
D648	HDT @ 0.46 MPa (66 psi)	56.5°C	134°F	126.2°C	259°F
D648	HDT @ 1.81 MPa (264 psi)	51.9°C	125°F	110.7°C	231°F

*These values may vary and depend on individual machine processing and post-curing practices.*

## DSM Functional Materials Somos® Material Group

### North America

1122 St. Charles Street  
Elgin, Illinois 60120  
USA  
Phone: +1.847.697.0400

### Europe

Slachthuisweg 30  
3151 XN Hoek van Holland  
The Netherlands  
Phone: +31.174.315.391

### China

476 Li Bing Road  
Zhangjiang Hi-Tech Park  
Pudong New Area  
Shanghai 201203, China  
Phone: +86.21.6141.8064

Visit us online at [www.dsm.com/somos](http://www.dsm.com/somos)

NOTICE: Somos® is a registered trademark of Royal DSM N.V. Somos® is an unincorporated subsidiary of DSM Desotech Inc. The information presented herein is based on generally accepted analytical and testing practices and is believed to be accurate. However, DSM Desotech expressly disclaims any product warranties which may be implied including warranties of merchantability and/or fitness for a particular purpose. DSM Desotech's products are sold subject to DSM Desotech's standard terms and conditions of sale, copies of which are available upon request. Purchasers are responsible for determining the suitability of the product for its intended use and the appropriate manner of utilizing the product in purchaser's production processes and applications so as to insure safety, quality and effectiveness. Purchasers are further responsible for obtaining necessary patent rights to practice any invention in connection with the use of purchased product and any other product or process. DSM Desotech reserves the right to change specifications of their products without notice. © 2015 DSM IP ASSESTS B.V. All rights reserved.

072015 | SOMOS-PROTOTHERM-SS-PDS44